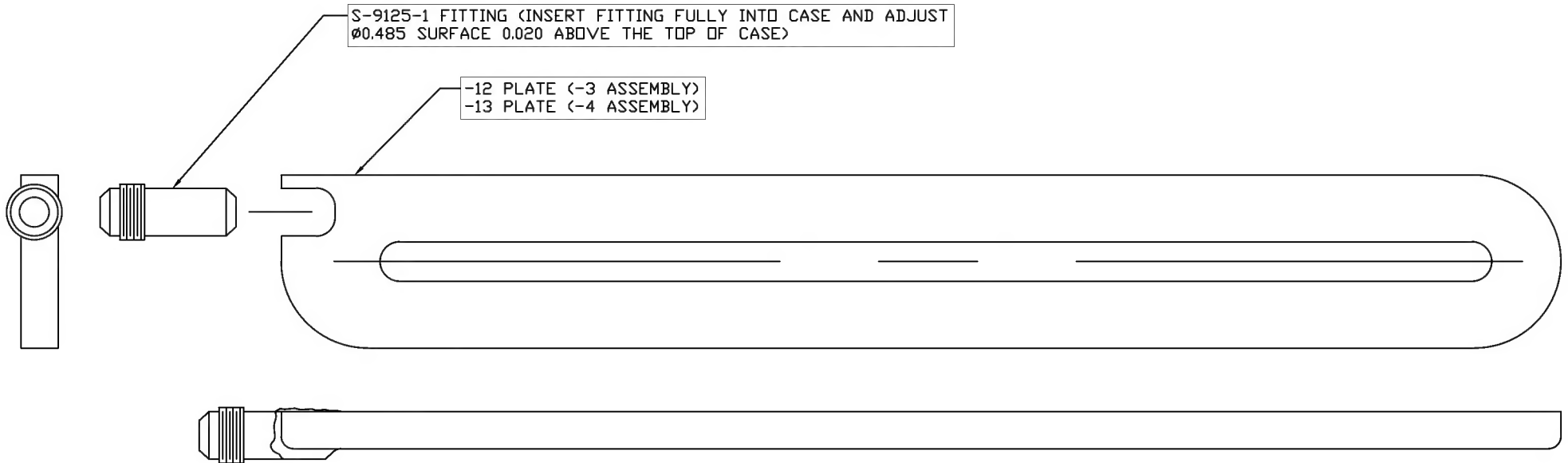


SEAL WELD ALL ADJOINING SURFACES OF FITTING, WELD PER EPS-1003 CLASS C

ECO	SHEET	REV	DATE	DESCRIPTION	APR	CHK
	2	A	11/15/21	ADDED ADDITIONAL MATERIAL SPECS	DT	



-3 ASSEMBLY (SHOWN)
-4 ASSEMBLY (OPPOSITE)

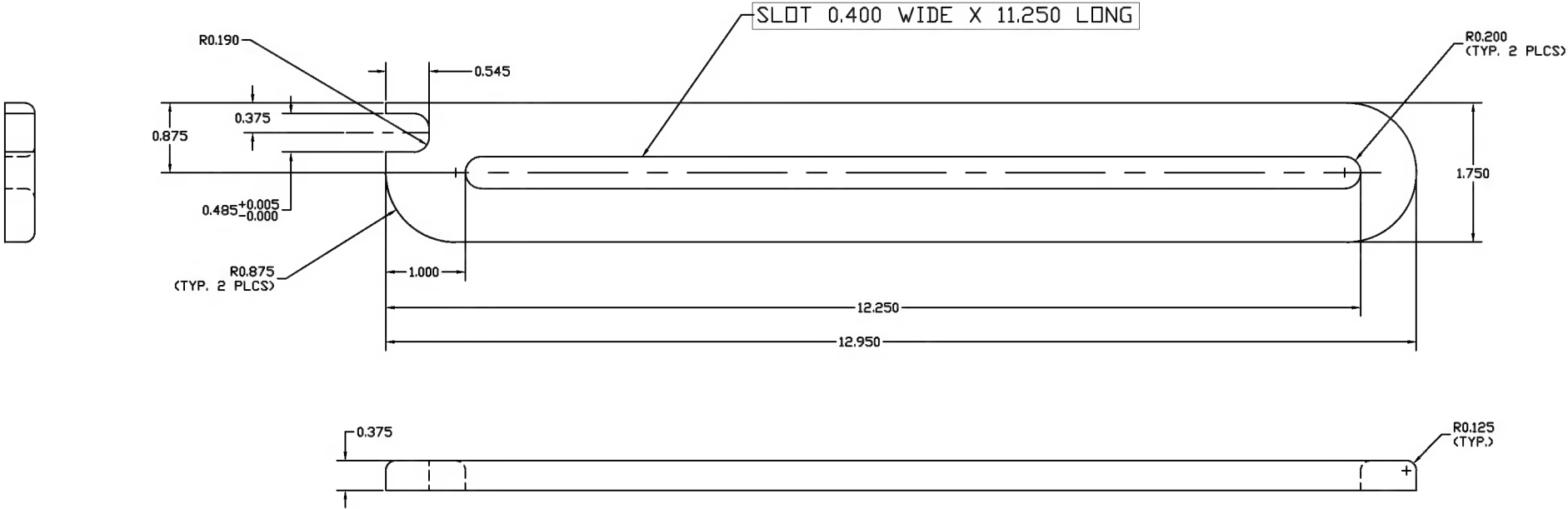
BREAK ALL SHARP EDGES

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1		U-9521-13	PLATE
1	1	S-9125-1	FITTING
-4	-3	U-9521-12	PLATE
ASSY	ASSY	PART NUMBER	DESCRIPTION
QTY.	QTY.	Paravion® Technology Inc.	TITLE CASE ASSEMBLY
		DIMENSIONS IN INCHES	DRAWING NO. U-9521
		TOLERANCES EXCEPT WHERE NOTED:	DRAWN BY RJV
		.X = ± .1	APRVD BY BY
		.XX = ± .05	CHK'D BY BY
		.XXX = ± .010	DATE 05/11/04
		ANGLES = ± 1°	REV A
PROTO			ECO
N/C			DO NOT SCALE DRAWING
			SHEET 1 OF 2
			© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.

MATERIAL: 6061-T6 PER AMS-QQ-A-250/11, AMS-QQ-A-225/8, AMS-QQ-A-200/8, AMS 4025, AMS 4027, AMS 4117, AMS 4150, OR AMS 4173.

SURFACE FINISH 125



-12 PLATE (SHOWN)
-13 PLATE (OPPOSITE)

BREAK ALL SHARP EDGES

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PROTO

N/C

Paravion® Technology Inc.		TITLE CASE ASSEMBLY		DRAWING NO. U-9521	
DIMENSIONS IN INCHES		DRAWN BY RJV	APRVD. BY ECO	CHK'D BY ECO	DATE 05/11/04
TOLERANCES EXCEPT WHERE NOTED:		DO NOT SCALE DRAWING		REV A	ECO
.X = \pm .1 .XX = \pm .05 .XXX = \pm .010		© 2021 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 2 OF 2	
ANGLES = \pm 1°					